DESCRIPTION
Corroseal is a water base rust converter combined with a non-pigmented high quality latex metal primer. The converter turns rust into a barrier layer of non-rusting magnetite. The metal primer acts as a bonding agent for intermediate and finish coatings of epoxies, enamels, acrylics, urethanes and cold tar. Water-based coatings may require an oil based stain blocker as an intermediate application.

RECOMMENDED USES
Corroseal is recommended for use on rusted or partially rusted steel surfaces as a converter/paint primer. It can also be used as an etch primer or sealer on non ferrous aluminum, copper, brass, bronze and on fiberglass.

FEATURES
- solvent free and non flammable
- eliminates the need for extensive surface prep of rusted metal
- easily applied by brush, roller, or spray gun
- non corrosive to adjacent surfaces
- cleans up easily with soap & warm water

TECHNICAL CHARACTERISTICS

<table>
<thead>
<tr>
<th>Bases</th>
<th>VOC(g/L)*</th>
</tr>
</thead>
<tbody>
<tr>
<td>Primer (82331)</td>
<td>82.50g/L</td>
</tr>
<tr>
<td>(82320)</td>
<td>82.50g/L</td>
</tr>
<tr>
<td>(82335)</td>
<td>82.50g/L</td>
</tr>
</tbody>
</table>

*Before thinning and colorants

FINISH
Gloss: Untintable
Sheen: Untintable

SOLIDS & DENSITY
Volume: 31.30 %
Weight: 38.90 %
Density: 9.84 lbs per gallon

FILM THICKNESS (PER COAT)
Wet: 8.0 - mls
Dry: 2.5 - mls

THEORETICAL COVERAGE (PER COAT): theoretical coverage for 1.0 mil dry film thickness would be 502 sq ft per gallon

VISCOSITY
55 - 60 KU

DRIYING TIME
at 77°F and 50% Relative Humidity
Dry to touch: 30 minutes
Dry to recoat: 24 hours

THINNER
none recommended

CLEAN UP
After use, clean application tools with warm soapy water and rinse thoroughly.

Storage Temperature
40-90 degrees F. Store indoors and keep from freezing.

SHELF LIFE
up one year when stored in unopened containers at 70 degrees F.
SURFACE PREPARATION
Remove all loose rust, loose paint, and other deposits. Wash the surface to remove any surface contaminants such as dirt or grease with an industrial type cleaner such as Non Solvent Cleaner Concentrate. Rinse thoroughly.

APPLICATION
Corroseal is designed to be applied to the surface at 8-10 mils, wet film thickness. The white Corroseal liquid will turn black during the rust conversion process. If a gray color starts to appear, apply more Corroseal immediately while the first coat is still tacky. A second coat may be applied after 24 hours of first coat to increase film thickness for added protection.

Application Equipment
Brush: Use a good quality nylon/polyester brush
Foam applicator: Can use with any foam applicator
Roller: Use a 1/4” -3/8” nap synthetic cover depending on the degree of texture of the surface to be painted.
Airless Spray: Pressure 2,000 psi. Tip: .019” to .021”.

SAFETY PRECAUTIONS
For detailed information please refer to MSDS
Warning
Safety Precautions: For detailed information please refer to this product’s material safety data sheet. A copy of which may be found at our website: www.roddapaint.com under Products:Product Data Sheets and MSDS.
First Aid: In case of eye contact, flush immediately with plenty of water for at least 15 minutes. Wash contaminated skin with soap and water. If ingested, call physician or the Poison Control Center immediately.

Recent Amendments
Check for recent amendments to this data sheet at www.roddapaint.com

Last Modification date: 03/28/2016

Limitation of Liability
To the best of our knowledge, the technical data contained herein are true and accurate at the time of issuance but are subject to change without prior notice. We guarantee our product to conform to the specifications contained herein. All technical advice, recommendations and services regarding this product are rendered by the Seller gratis. They are based on technical data which the Seller believes to be reliable and are intended for use by persons having skill and know-how, at their discretion and risk. Seller assumes no responsibility for results obtained or damages incurred from this product use by Buyer whether as recommended herein or otherwise. Such recommendations, technical advice or services are not to be taken as a license to operate under or suggest infringement of any patent.

WARRANTY
Rodda Paint warrants its product to be free from defects in materials and workmanship and will REPLACE ANY PRODUCT PROVED TO BE DEFECTIVE, OR REFUND OF THE ORIGINAL PURCHASE PRICE OF THE QUANTITY PROVED TO BE DEFECTIVE. Requests for refund or replacement of product must be made in writing within one year from the original date of purchase. This Warranty does not apply to defects due, directly or indirectly, to misuse, abuse, negligent application, or acts of God.

Rodda Paint. WILL NOT BE LIABLE FOR DEATH, INJURIES TO PERSONS OR PROPERTY, OR FOR INCIDENTAL, CONTINGENT, SPECIAL OR CONSEQUENTIAL DAMAGES ARISING FROM THE USE OF OUR PRODUCT, INCLUDING DOWNTIME OR LOSS OF USE OF PRODUCT.

All data, statements, and recommendations made herein are based upon information we believe to be reliable, but are made without any representation, guarantee or warranty of accuracy. Our products are sold on the condition that the user himself will evaluate them, as well as our recommendations, to determine their suitability for his own purpose before adoption. Also, statements regarding the use of our products or processes are not to be construed as recommendations for their use in violation of any patent rights or in violation of any applicable laws or regulations.

READ LABEL AND SAFETY DATA SHEET PRIOR TO USE.